



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3405-041
Job Sheet 179698



Part No: D3405-041

Job Qty: 12 ea

Part Name: Ground Handling Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP A 05.09.01 New issue KJ/JLM IPP B 09.01.28 rev.B drawing EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/18/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	12 pcs		7/18/18	0.00	1.07	Waterjet1		SC 8/10/18
110	QC	12 pcs		7/18/18	0.00	0.00	QC2 Waterjet-2		SC 8/10/18
120	QC	12 pcs		7/18/18	0.00	0.00	QC8-2		38
130	Brake NC	12 pcs		7/18/18	0.09	1.00	Brake NC 1		9-88
140	QC	12 pcs		7/18/18	0.00	0.00	QC5		18-08-10
150	Large Fab	12 pcs		7/18/18	0.00	3.80	Large Fab 1		7/8/18
160	QC	12 pcs		7/18/18	0.00	0.00	QC9		12
170	QC	12 pcs		7/18/18	0.00	0.00	QC5		12
180	Powdercoat	12 pcs		7/18/18	0.00	0.35	Powdercoat2		11-10-18
190	QC	12 pcs		7/18/18	0.00	0.00	QC3		AUG 21 2018
200	Packaging	12 pcs		7/18/18	0.00	0.00	Packaging3-1		5/29
210	QC21-SA	12 Ea		7/18/18	0.00	0.00	QC21		DAG 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.8480 sf (.154 ea)	90-Start up Operation	
D3404-1	Ground Handling Wheel Lug	12 Ea (1 ea)	150-Large Fab	5057705-1 5070084-11

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	2	28	0
150-Large Fab	D3404-1	12	53	0

Part Specifications

Specifications could not be found.



DQA: _____ Date: _____
QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

Work Order: _____		DISPOSITION				AGAINST DEPARTMENT/PROCESS						
Part No. _____		Rework				Cross tube			Water Jet		Engineering	
NCR No. _____		Scrap				Small Fab			Prod. Eng. Coord.		Quality	
		Use-as-is				Finishing			Rec/Store/Packaging		Other	
		Suspected Unapproved				Composite			Supplier			
Date: _____		Step #: _____		MRB (QS1042) Approval								
Description Work Order Devia												
Container No: S089847 Part: D3405 - 041 Job No: 179698 Serial No/Batch: S089847 Revision: Inspector: Exp Date: Instructions: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 813 632-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/08/18												
Completed By Hand / Supervisor Approval C / QA Coordinator Approval												
Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence												
Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center												
Inspection Incomplete/Unqualified Contamination Countersink Cut Too Short Instructions Incomplete/Unclear Drill Holes												
Crack/Kink/Ripple/Wave Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter												
OTHER :												

Root Cause												
Environment	No Re-verification	Press										
Design	Operator	Bendi										
Doc/Data	Offset/Setup	Centr										
Equip/Tooling	Supplier	Cracks										
Handling/Pre	Training	Crimp/Kink/Ripple/Wave										
Material	Use for Testing	Cuffs										
Internal Transport	Poor Information	Crushing										
Tribal Knowledge	Rushing	Heat Treat										
LOA	Product Improvement	Wave/Twist in Tube										
Substation	Process Improvement	Marks/Chatter										
Past Expiry Date	Manufacturing Process											
Misidentified	Past Due											

